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Top Loading Washer Disinfector

Models WDT 2.1

Operation, Maintenance and Installation Manual

Note: Due to Malmet's Policy of continuous product improvement; design and technical specifications are subject to change without notice.

Serial Number:	Supplied to:
Date Installed:	Installed by:

It is important that the name from whom you purchased your device and the name of the installer are recorded above. The installer is responsible for the correct installation, start up and demonstrating the operation of this device. They are also responsible for issuing relevant certificates of compliance (these may differ from state to state).

Issue 6 **Device Software V5.0**

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Foreword

In order to obtain maximum life and efficiency from your Malmet Top Loading Washer Disinfector and to aid in the safe operation of the device, please read and understand this manual thoroughly and follow all instructions before operating the device.

This device is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the device by a person responsible for their safety.

Children should be supervised to ensure that they do not play with the device.

The specifications supplied in this manual were in effect at the time of publication. However, owing to Malmet (Australia)'s policy of continuous improvement, changes to these specifications may be made at any time without notice on the part of Malmet (Australia).

Certifications and Compliances

ARTG Identifier:	232013
Electrical Safety Cert:	Cert No. CS10848N IEC 60601-1-2:2014 + A1:2020 (ED 4.1)
EMC Compliance:	Cert No. S2307003-1 V1
Watermark Cert:	Cert No. WMK21156

Quality Policy

Malmet's quality management system is certified to ISO 13485 and ISO 9001 and guarantees the quality of this product.

Important Warranty Reminder

Should you have any problems with your device, contact the company from whom you purchased it, or Malmet (Australia) Pty Ltd.

It is important that the name from whom you purchased your device and the name of the installer are recorded on the front page of this manual. The installer is responsible for the correct installation, start up and demonstrating the operation of this device. They are also responsible for issuing relevant certificates of compliance (these may differ from state to state).

Malmet Head Office and Factory Contact Details

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Website: www.malmet.com.au

Safety Instructions -Warnings

Please read and understand this manual before using this device, if this device is used in a manner not specified protection by the device may be impaired.

Please refer to this manual for information whenever this warning symbol is displayed - 

 **Be aware of 240V Voltage**

 **Disconnect power when servicing**

 **Mains power ISO switch or circuit-breaker must be in an accessible position, easily reached and not obstructed so device can be isolated from mains power during service**

 **For the safe use of this device the responsible body should ensure that all operators are adequately trained to operate and maintain the device in its safe use**

 **Failure to maintain device as per the requirements of this manual may impair performance**

 **Only process items listed as per the design parameters in this manual**

 **Be aware of steam discharge**

 **Utensils and racks are hot to handle**

 **Safety gloves and goggles must be worn when changing detergent**

 **Be aware of hot surface, pipes and hoses from steam and hot water**

 **Machine to be serviced and repaired by trained personnel**

 **Safety critical devices must only be replaced by trained personnel**

 **Plumbing service connection must comply with AS/NZS 3500.1 and AS/NZS 3500.2**

 **Not suitable for use in the presence of flammable anaesthetic mixtures with air or nitrous oxide and mode of operation as continuous**

Intended Use

The Malmet Top Loading Washer Disinfector is intended to be used by health service organisation personnel for the cleaning and disinfection of medical devices during an automatic cycle of the types intended to be re-used as listed in the design parameters section of this manual.

1.0 Design Parameters

The Top Loading Washer Disinfector has been designed within the following parameters:

a) Hospital utensils such as wash basins and bowls, kidney dishes, tooth mugs and suction bottles can be washed and disinfected during each fully automatic cycle. The device is designed to hold six large or small wash bowls, ten mugs and/or four kidney dishes. Alternative racking will allow load variations.

b) Holding racks are designed to ensure that the force of the water does not dislodge articles.

c) The chamber and lid are self-cleaning and do not permit water or soil to remain after a properly completed cycle.

d) The hot water wash with detergent is able to be pre-set by factory or service personnel to two, three, four or five minutes.

e) The disinfection cycle is factory pre-set to 80°C for 10 Minutes to achieve an A_o of 600 in accordance with AS 5369:2023, Section 6.3, Table 6.1.

Note: A red flashing light system has been incorporated to indicate a fault if a properly executed cycle has not been completed within a pre-set time.

*The efficacy of disinfection can be impaired if soil removal is incomplete before the start of the disinfection process. Users should be aware that some medical devices might require pre-treatment such as soaking or brushing before processing. Please follow the manufacturer's instructions when processing re-useable medical devices.

**High disinfection temperatures may affect some heat sensitive reusable medical devices; ensure items are disinfected as per the manufacturer's instructions.

1.1 Operating Cycle

The stages of the cycle are:

i. Cold water wash

ii. Hot water wash with detergent added automatically

iii. Hot water rinse

iv. Hot water disinfection cycle; and

v. Cold water rinse

Temperature	Time (min)
90°C	1
80°C	10
75°C	30

In accordance and complies with:

Cleaning Efficacy
AS 5369, ISO 15883-1, ISO/TS 15883-5

Thermal Disinfection

AS 5369, ISO 15883-1

1.2 Chemical Dosing System

The chemical dosing system ensures the correct amount of process chemicals are delivered at the correct stage during each operating cycle. Chemical addition is controlled by the automatic cycle controller and will display a fault if the incorrect amount of chemical is injected. The dosing system is designed for use with Malmet Chemical; other chemicals may impair the operation of the system.

1.3 Detergent

Malmet Washer Disinfectors are designed and tested using Malmet specific detergent. To ensure intended performance and trouble-free operation use only Malmet branded detergent, failure to use correct detergent may void warranty.

The detergent system delivers 60ml of concentrated detergent in the initial wash stage.

Detergent replacement procedure

WARNING!

SAFETY GLOVES AND GOGGLES MUST BE WORN WHEN CHANGING DETERGENT AND DISPOSING OF EMPTY CONTAINERS

Current Safety Data Sheet for Malmet detergent is available in .PDF format from Malmet's website.
www.malmet.com.au

The 5-litre detergent container is accessed by opening the bottom door. Only use Malmet approved detergent (See technical data for detergent details)

1. Pull detergent door and open
2. Remove detergent bottle and placing on the floor then unscrew cap and pull out with suction hose (Let hose hang on detergent chamber)
3. Remove cap on new bottle and fit existing hose and cap
4. Place full bottle into holder, ensuring plastic tube does not kink
5. Close door
6. Restart machine operation as normal

Disposal of Empty Detergent Bottles

1. When handling empty containers treat as though container is full and wear appropriate PPE as per MSD sheet requirements
2. Triple rinse container and puncture base to render unusable
3. Dispose of containers as per facility chemical waste handling procedures, and or local government requirements

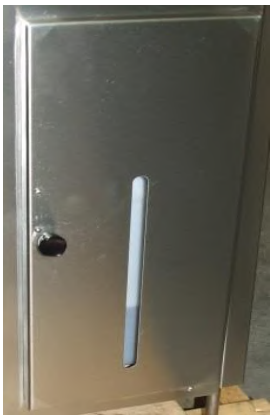
Detergent Out Condition

If insufficient detergent is available to deliver the required quantity the device will display a detergent out fault. This is identified by the fault lights scrolling from bottom row on for 1 second and then all on for 1 second. And will not allow another cycle to be started while in this condition until the detergent fault is rectified.

To rectify this fault, install a new detergent bottle as per the procedure in this manual “Changing the Detergent Bottle”. On completion of changing the detergent bottle, press the “Start Cycle” button to initiate a priming sequence. During the priming sequence the progress indicators LED’s will alternate. If priming is successfully the fault will clear and device will return to normal operation, inspect the items have been cleaned sufficiently before unloading. It is recommended the items are reprocessed in the event of a detergent out fault.

If priming is unsuccessful, device will remain in fault. Check a full bottle has been installed and suction tube installed correctly and not kinked. The device allows 4 priming attempts in succession, if a successful priming sequence is not completed the device will block any further attempts.

To avoid the detergent out condition, check the low level through the detergent door window, replace detergent when the level falls below the window.



1.4 Device Features

For the safe use of this device the responsible body should ensure that all operators are adequately trained to operate and maintain the device in its safe use.

1.5 Control Display Features

1.6 Buttons & Indicators

	**POWER**	On/Off Switch
	**CYCLE START**	Push to start Cycle
	**IN PROGRESS**	Cycle in Progress
	**CYCLE COMPLETED**	Cycle Completed
	**FAULT INDICATED**	Fault in the device
	**ANALOG TEMPERATURE METER**	Indicates Temperature

2.0 Installation and Commissioning

2.1 Installation

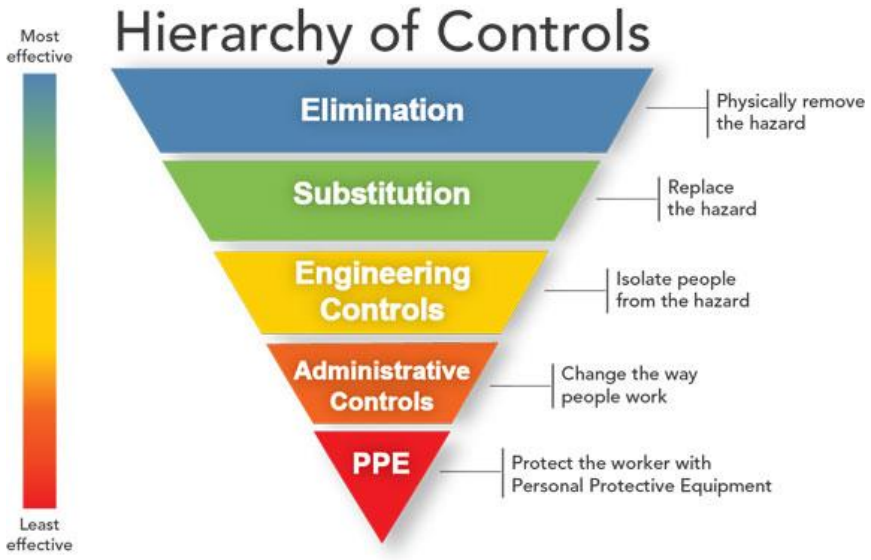
For correct installation and to avoid problems with this device, please use the following Installation guidelines

Installations **must** only be carried out by a qualified and licenced tradesperson.

Services as noted as required for installation of the device are to be provided by the facility and are not the responsibility of Malmet.

Risk Assessment

It is recommended a risk assessment is conducted by the user both prior to and after installation and any risks identified mitigated to an acceptable level using the hierarchy of control;



https://commons.wikimedia.org/w/index.php?curid=55610678

Handling

Weights of Device: Net: 114.5 kg Shipping: 140kg Shipping with Crating: 180kg

- Handling of the device to installation site must be with fork lift or hand pallet truck.
- Before unpacking device inspect carton for any damage relating to forklift forks and damage relating to device falling over or for evidence of top loading
- After unpacking the device, inspect all external panels for damage.
- Remove the 4 screws holding the device to the pallet.
- Follow your internal manual handling guidelines to manoeuvre the device off the pallet. The device can then be placed into position by fork lift or hand pallet truck.

Disposal of Packaging

Please dispose of packaging as per facility procedures or local government requirements.

2.1.1 Positioning the WDT 2.1

Model	Placement	Access Required	Device Dimensions		
			Height (mm)	Width (mm)	Depth (mm)
WDT2.1	Freestanding	Front & Rear	1030	655	850
Please allow sufficient room at front of unit for servicing purposes.					

New Buildings

- Service connections are normally pre-placed after planning and consultation with all interested parties. Installation is by connection to the services provided.
- As the soil line (sewerage outlet) is the least flexible of all the connections, this usually influences the decision as to where to place the Top Loading Washer Disinfector. If an existing soil line can be utilised this will represent a cost saving.
- The Top Loading Washer Disinfector is supplied with a Tundish & 50mm combination S & P trap as nominated by the Purchaser. The Trap connects between the Tundish & soil line and can be configured as either an "S" or "P" type trap. Refer to Diagram Service Connections Layout 2.6 for trap connections.
- Potential electromagnetic or other interference between other EQUIPMENT and other devices can possibly affect the operation. **Electromagnetic interference can be prevented by installing the device in non-patient areas of the facility (or similar).**

2.2 Service Connections

MODEL	HOT/COLD WATER	DRAIN	SOIL LINE	ELECTRICAL
WDT 2.1	Solenoid valve GB¾ Male	1" flexible hose to tundish	50 mm 'S' or 'P' Trap	240V 1 phase @ 18 Amps 50 hertz

The following service connections must be provided by the facility for installation of the device, services must comply with the specifications as per this section of the manual to ensure correct and safe operation of the device. See the Service Connection Point 2.6 for details of device service connection points.

2.3 Plumbing

These installation guidelines must be followed to ensure the device will operate as intended.

Installations must be carried out by a qualified, licensed tradesperson.

Water Supply **-** NOTE: Plumbing connection must comply with AS/NZS 3500.1 and be Watermark Certified.

HOT AND COLD-WATER CONNECTIONS ARE REQUIRED. The device can be connected to any potable mains pressure hot and cold-water supply as a back-flow prevention air gap is incorporated in the design of the water tank. Complies to AS 2845.2

Cold Water – Note: See device specifications table for water quality requirements

Pressure:	40-500kPa	Temperature:	15-25°C
Nominal Flow:	9L/Min	Connection:	GB ¾" BSP

Hot – Note: See device specifications table for water quality requirements

Pressure:	100-500kPa	Temperature:	45-60°C
Nominal Flow:	9L/Min	Connection:	GB ¾" BSP

Note: Old hose sets should not be re-used; it is recommended new compliant hose sets are used on installation.

Waste Connection – Note: Waste service connection must comply with AS/NZS3500.2

The tundish supplied with the device is to suit left-hand waste connection. Where right hand connection is required, remove the tundish lid and reposition it to suit by rotating 180°.

The service connections diagram shows left-hand connection.

The maximum discharge temperature of the device is 90°C. 50mm combination S & P trap supplied with the device is of Polypropylene material and can withstand temperatures of up to 90°C.

Plumbing Service Connections may be on either side of the washer but not behind it. On the device all water and drain connections are on the left-hand side when facing the device, however they can be quite simply moved to the right-hand side as follows:

i. Remove the rear panel.

ii. Remove the three plastic plugs from the holes in the right-hand back panel.

iii. Unscrew the water inlet solenoid brackets.

iv. Transfer the water inlet solenoids to the right-hand back panel. Be sure to put the cold-water solenoid to the top and the hot to the bottom. Tighten the brackets.

v. Unscrew the waste outlet support.

vi. Transfer the water outlet to the right-hand back panel. It may be necessary to loosen the hose clamps and rotate the hose. When in position, tighten the support and the hose clamps.

vii. Re-fit the plastic plugs to the three holes in the left-hand back panel.

viii. Re-fit the rear panel.

2.4 Venting

No external vent pipework is required as the device is designed to condensate all visible steam within the device.

2.5 Electrical

These installation guidelines must be followed to ensure the device will operate as intended and must be carried out by a qualified, licensed electrical tradesperson. The device must be installed and serviced to national wiring rules AS/NZS 3000.

The device can be fix wired or supplied with a 20A single phase plug.

WDT2.1 requires single phase 240V 18 Amp 50 Hz. It is recommended that the device be connected to a 20 Amp circuit breaker. All devices must be earthed. For fix wired installations the device must be installed and serviced to national wiring rules AS/NZS 3000. For plugged installations the device must be installed and serviced to AS/NZS 3760.

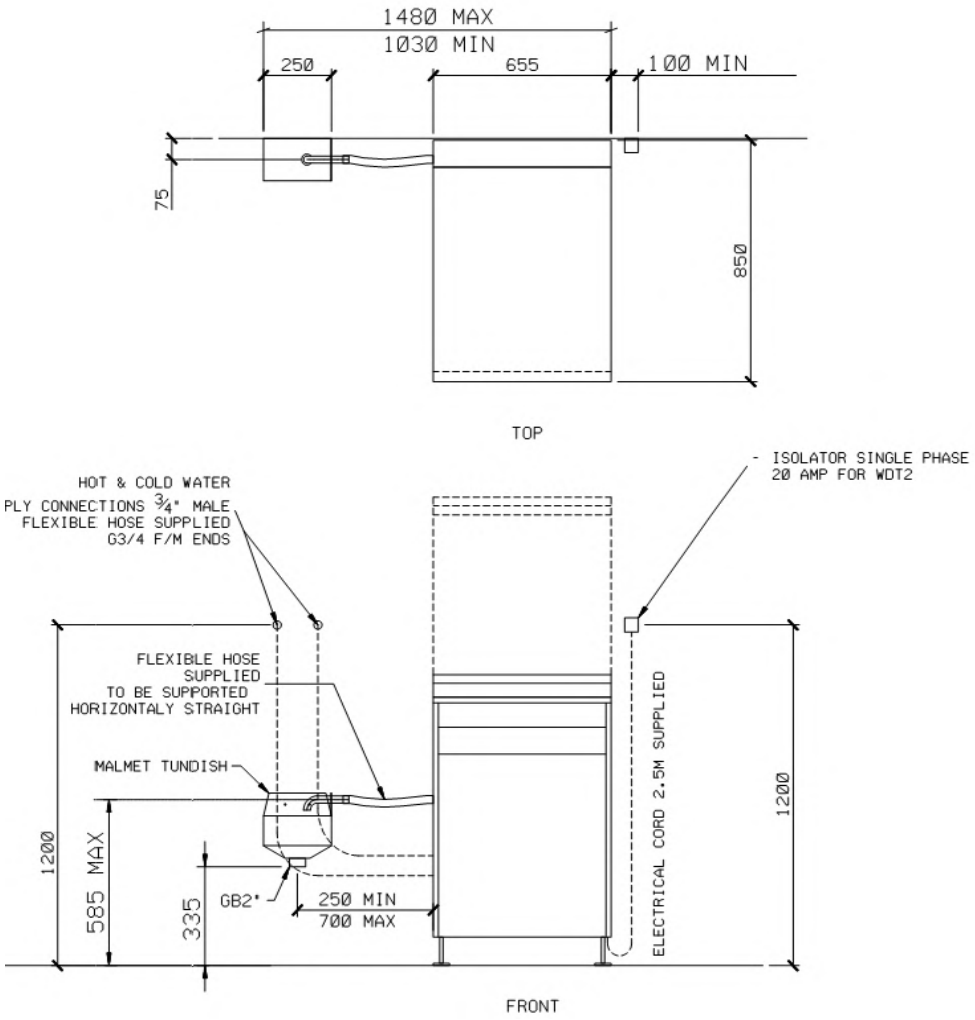
 Note: Mains power ISO switch or circuit-breaker must be in an accessible position so device can be isolated from mains power during service

- For fixed installations an ISO switch or circuit breaker must be included in the installation. (Not supplied by Malmet)
- It must be suitably located and easily reached. Placed approximately 1200mm above floor level adjacent to device. The device is fitted with a 2.5m mains power lead that exits the rear of the device in the centre of the bottom panel.
- It must be marked as the disconnecting device for the equipment.

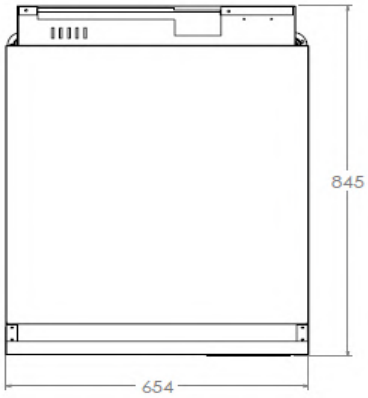
- It must have contact disconnection of all poles to provide full disconnection.
- Ensure isolator is suitably placed so device will not obstruct safe access to the isolator once installed.
- For devices provided with a plug this is considered as the disconnecting device and should be marked as such.
- For plugged devices ensure a suitably rated socket outlet with protective earthing is provided.

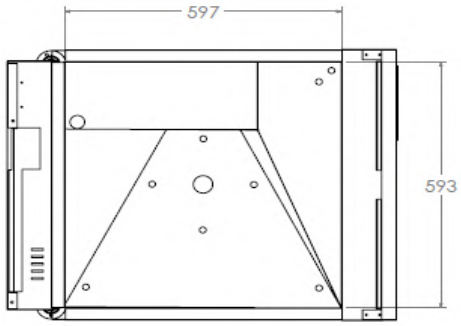
Note: If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

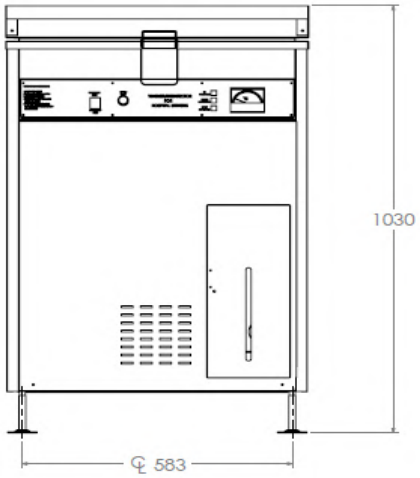
2.6 Service Connection Points

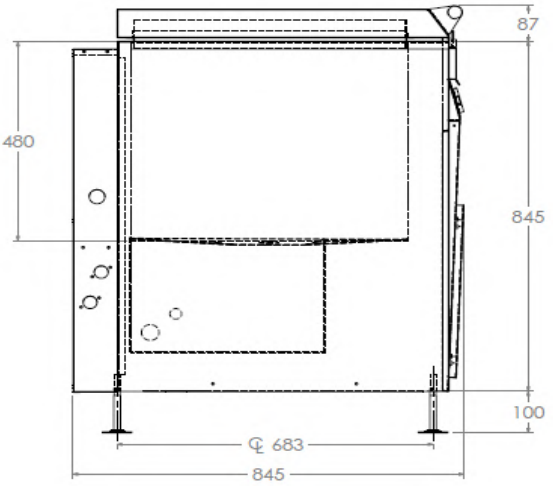


2.7 Device Dimensions



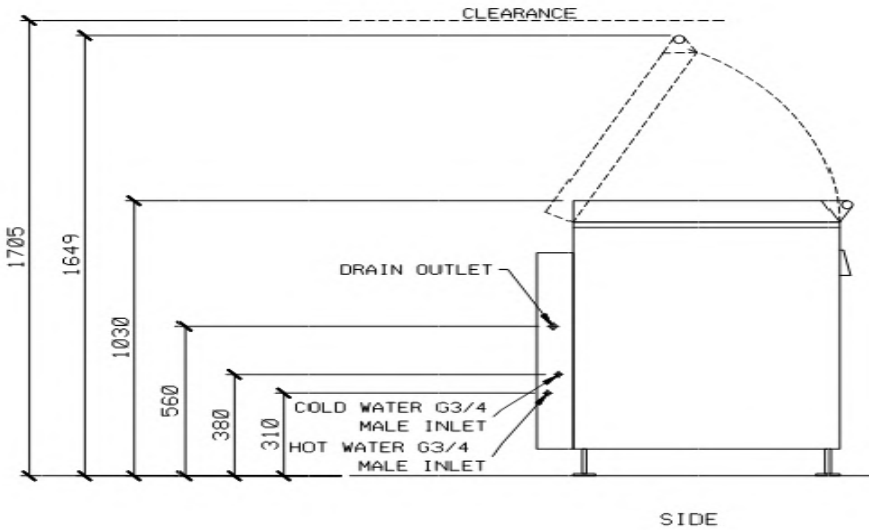






2.8 Installation clearances

NOTE:
MACHINE CAN BE SUPPLIED WITH SERVICES
OPPOSITE HAND TO THAT SHOWN



SIDE

2.9 Commissioning (To only be completed by qualified persons)

Ensure and that services connections have been made as per the installation instructions in this manual. Ensure all packaging has been removed from chamber, and no loose items or fittings are left inside the chamber.

a) Confirm Hot and Cold-water inlet hoses are connected to the correct supplies.

b) Tundish is installed and connected correctly

c) Fixed sprays are all in position and tight, and that the rotating spray arm turns freely

d) Racks are in place

e) Vent and Drain screens are fitted

f) Check that the 5-litre detergent bottle has been fitted and suction hose correctly connected

g) Check all levelling legs have been adjusted, device is level and stable

h) Check door opens and closes smoothly

i) Turn on water supply and confirm no leaks

j) Turn on main power supply, and switch on power using power switch on main panel

k) Latch door closed and start a cycle by pressing the green power button

l) Confirm door locks on cycle start

m) Check no leaks during cycle

n) Check hot wash temperature is achieved

o) Check disinfection temperature is achieved

p) Confirm no faults at cycle completed

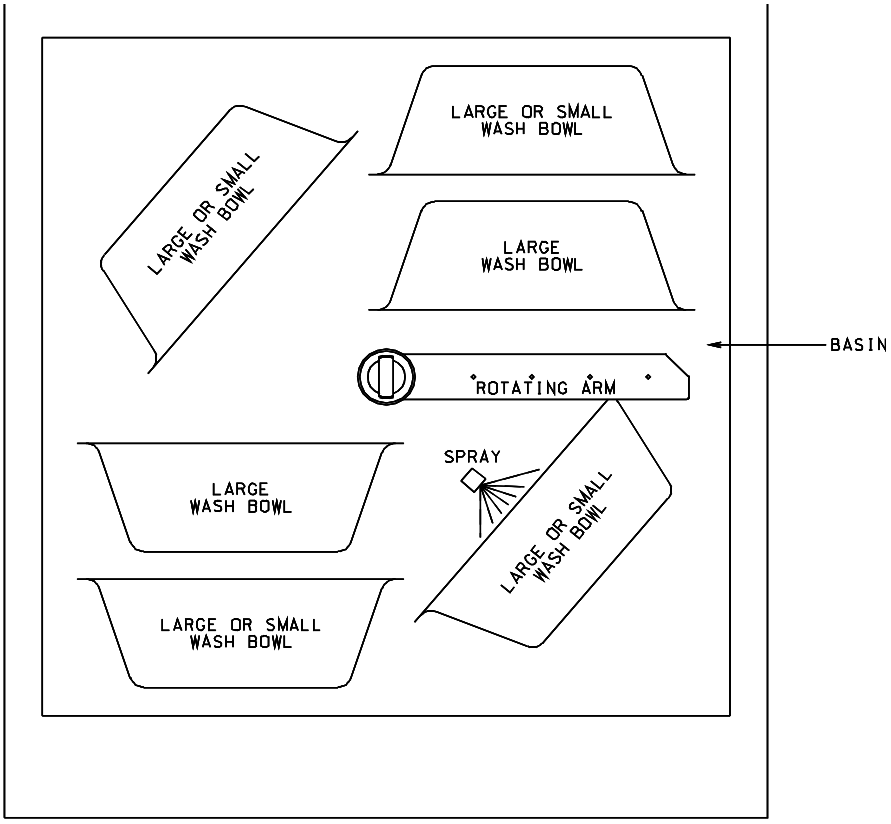
q) Confirm door lock released at end of cycle and status LED indicates cycle complete.

Note: DO NOT USE THE DEVICE WITHOUT THE WATER SUPPLY TURNED ON

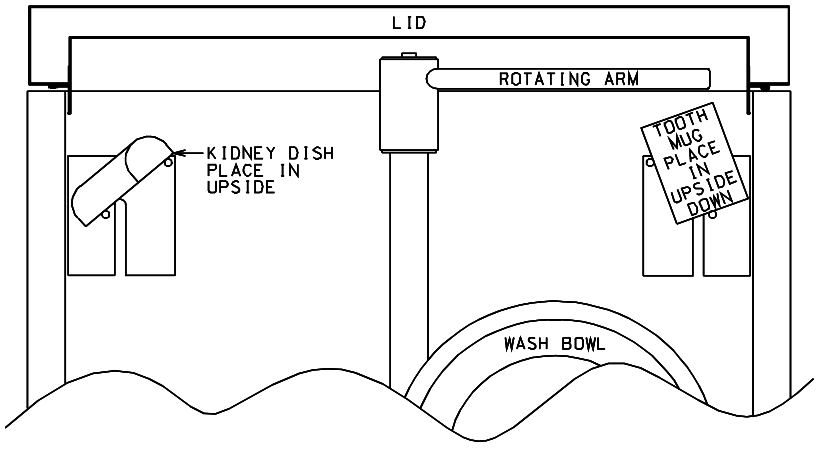
3.0 Loading

For the safe use of this device the responsible body should ensure that all operators are adequately trained to operate and maintain the device in its safe use.

Device Loading Diagram



LOADING DIAGRAM – VIEW LOOKING DOWN INTO BASIN



LOADING DIAGRAM – LOOKING FROM FRONT OF MACHINE

4.0 Cycle of Operation

The automatic operation of the Top Loading Washer Disinfector is as follows:

1. Ensure hot and cold-water taps are on.
2. Ensure wall isolation switch is on.
3. Open lid and place all utensils to be washed in the racks provided for them.
4. Close the lid and close the latch.
5. Switch on 'POWER ON' button on front control panel. A Green light will illuminate.
6. Push 'CYCLE START' button. The door then locks and the 'IN PROGRESS' light illuminates. The cleaning and disinfection process proceed as follows:

These times may vary as they are based on minimum incoming hot water supply temperature of 40°C @ 350kpa.

Stage 1 – Pre-Rinse - 4 minutes

1. Cold water fill
2. Wash
3. Drain

Stage 2 – Wash – 6 minutes

1. Hot water fill (temperature 55°C)
2. Detergent added
3. Wash (for factory pre-selected time)
4. Drain

Stage 3 – Rinse – 4 minutes

1. Hot water fill (temperature 60°C)
2. Wash
3. Drain

Stage 4 – Disinfection – Fill/Heating 15 minutes and Disinfection 10 minutes

1. Hot water fill (temperature 80°C)
2. Washing and Disinfection (heating system will stay on as necessary to complete disinfection/time requirement)
3. Drain

Stage 5 – Post Rinse – 5 minutes

1. Cold water fill
2. Wash
3. Drain
4. Door Release

At completion of the cycle the "CYCLE LED" shall alternate at 1 second intervals with the temperature dial. This indicates a successful cycle and displays the current chamber temperature (CYCLE LED bottom row only) and the temperature reached during disinfection (CYCLE LED all on).

'CYCLE COMPLETE' light will illuminate and door may be unlatched and machine then reused.

If 'CYCLE COMPLETE' & 'IN PROGRESS' lights are illuminated simultaneously the internal chamber temperature is above the safe limit and the door will remain locked until the temperature falls to a safe level.

Note 1: If 'FAULT INDICATED' light illuminates, check the Fault Indicated in this manual (refer to page 21-22). Call Malmet for service +61 2 6953 7677.

Note 2: If 'FAULT INDICATED' light illuminates, the machine will automatically pump out the water inside the machine, however, the door lock will not release.

Note 3: A typical cycle time for the Washer Disinfector with 60°C hot water input, and approximately 350 kPa water pressure will be 32 minutes. In low pressure installations the cycle time will be longer, however, removal of the flow regulators from the water inlet valves will help alleviate this problem. To remove the regulator, remove filter screens from the water solenoid valves and remove the orifice plate from the water inlet valve entirely and replace the filter screens.

In areas of high-water pressure, the water fill tank could overflow. This problem can be fixed by partially turning off the water supply taps or obtaining smaller flow regulators from Malmet.

4.1 Release of Processed items

On completion of the cycle, it is recommended that all processed items are unloaded and visually inspected as clean as per the requirements AS 5369. It is recommended all items are removed on completion of the cycle and stored in a designated area to prevent any risk of contamination or mixing with unprocessed items.

If the processing status of a load or item is unknown or in question, it should be treated as unprocessed and not released.

5.0 Maintenance

All maintenance, preventative or breakdown shall be carried out by a qualified person. Failure to comply with this condition may result in unsafe conditions.

Preventative maintenance must be completed as per instructions below. Failure to comply may result in warranty claims being rejected.

The Malmet Top Loading Utensil Washer Disinfector is self-cleaning, however proper care should be taken to ensure that the device is cleaned and maintained in accordance with maintenance instructions for Malmet Top Loading Utensil Washer Disinfector and in accordance with all other regulatory and common-sense practices.

Preventative Maintenance Schedule

5.1 Daily Maintenance (Operator or Maintenance Technician)

a) Wipe out inside of chamber with warm water and detergent.

b) Wipe over outside panels with stainless steel cleaner.

c) Visually check screen in the bottom of the chamber. Wash clean with hot water if necessary.

d) Visually inspect for signs of leaking fluid from the device, as these may pose a pathogenic risk. Inspect around the chamber door, beneath the device, tundish and service connection points. If a spill or leak is observed, clean up as per the facilities infection control procedure and notify a maintenance technician to fix the cause of the leak.

e) Check the level of detergent at front viewing panel. If the detergent bottle is empty, replace with full bottle. Remove hose complete with nozzle and bottle lid from empty bottle and place on the new bottle. Detergent is available from Malmet.

ISOLATE DEVICE FROM ELECTRICAL SUPPLY BEFORE PERFORMING MAINTENANCE TASKS!

5.2 Weekly (Maintenance Technician)

Scale from the water supply may build up on the float level switches which may inhibit their operation. Float level switches should be inspected regularly and wiped clean and if necessary cleaned with a suitable descaling compound i.e. Green Pro D-Lime

5.3 Bi-Monthly (Maintenance Technician)

WARNING! 240 VOLTS

ISOLATE DEVICE FROM ELECTRICAL SUPPLY BEFORE SERVICING

HOT SURFACES!

ALLOW DEVICE TO COOL PRIOR TO COMMENCING SERVICE WORKS

a) Remove water hose from the water inlet solenoid valves at the rear of the device and clean filter screens.

b) Inspect for fluid leaks, check and tighten all hose clamps and visually check hoses.

c) Check and tighten, if necessary, all electrical connections.

d) Clean thermostat probe in the chamber.

e) Check that float level switches are clean and operating freely.

f) Remove and clean out water sprays and rotating spray arms.

Note: Whole spray arm can be removed by releasing the coupling at the bottom of the chamber.

g) Gently clean printed circuit board for dust build up.

Wash Arm & Nozzle Cleaning Instructions

Remove and clean the sprays in sequence (do not mix sprays with other spray groups).

Wash Arm

Hold under tap and pressurise through the nozzle outlet in opposite direction of normal flow or clean in ultrasonic cleaner if available. An appropriately sized Oxy-Acetylene tip cleaner pin may be used to clean out spray nozzle orifices. In areas with hard water or high minerals in water supply, chemical de-scaler may be the quickest and easiest means to remove build-up of deposits. Replace before removing next spray group

Stainless Steel Maintenance/Care

Under normal usage, stainless steel products require regular cleaning with a soft clean rag moistened with a mild detergent followed by a water moistened clean rag and then a dry rag.

The #4 satin finish steel should be protected against Muriatic acid and caustic or abrasive materials and harsh cleaning detergents. In the event such agents cause discoloration, polish with a stainless-steel cleaner such as 3M Stainless Steel Cleaner & Polish and 3M Scotch Brite pad.

Malmet will make available on request circuit diagrams, component parts lists, descriptions, calibration instructions, or information which will assist the user's appropriately qualified technical personnel to repair those parts of the device.

5.4 Post Maintenance or Repair Safety Checks

After servicing or repair the device shall be checked to confirm correct cycle operation and that device is in a safe operating state before being returned to service.

5.5 Door Safety Test

The following three tests are required to test all safety components of the door locking and position detecting system.

1. **Door Position Sensor Test** – With the door open, engage the door lock in the lock position and turn off water supply taps. Press the cycle "Start" button, if the sensor is functioning correctly the door lock shall not engage.

2. **Micro Switch Test** – With the door closed, the water supply taps off and the door lock in the open position (tongue not engaged) press the cycle "Start" button. If the micro switch is functioning correctly the door lock shall not engage and the "In Progress" light will remain off.

3. **Door Lock Test** – With the door closed and the water supply taps off, lock door normally and press the cycle "Start" button. Once the "In Progress" light turns on, attempt to open the door latch. If door lock is functioning correctly the latch will be locked and unable to be opened. The supply taps can be turned on and device can complete the cycle. This cycle can be used as the operation check also.

5.6 Cycle Operation Check

After completion of the required checks above, a cycle operation check is to be completed. Run the device through a complete cycle ensuring correct sequence of operation as per 4.0 Cycle of Operation **in** this manual. Inspect for fluid leaks from around the chamber door, rear service connections and beneath the device. If no faults are found during the inspection, and the device displays no faults at end of the cycle the device is fit for return to operation.

5.7 Post Maintenance and Repair of Electrical Systems

Additional to the above safety tests if any repair or service work has been carried out that could affect the electrical safety of the device; it must be inspected and tested as per the requirements of AS/NZS3760 prior to being returned to service.

If device fails any of the above tests it is not safe for operation, and cannot be put into service until the cause of the fault has been rectified and successful completion of tests.

5.8 Replacement of Safety Devices

The following safety devices must be replaced and tested by a Malmet trained technician, failure to do so may impair the protection by the device.

- Door Lock and Micro Switch
- Door Position Sensor
- Element Thermal Cut-out

Information on replacement of these devices can be found in the Service Technicians Manual

5.9 Validation

It is recommended that Validation of the device is carried out in accordance with the requirements of AS 5369 & ISO 15883, consisting of 3 identified stages.

IQ – Installation Qualification

OQ – Operational Qualification

PQ – Performance Qualification

Installation Qualification

Performed upon installation of equipment to ensure equipment has been installed in accordance with applicable Standards and manufacturer's instructions.

Operation Qualification

Performed immediately after installation, relocation, change of a service to the device or after repair prior to device being put back in service in accordance with applicable Standards.

Performance Qualification

Performed immediately after IQ or OQ for new installs or relocated equipment, or change of a service to the device or repair that might adversely impact the quality of the RMD.

5.10 Requalification

It is recommended requalification of the process is performed annually in accordance with the requirements of AS 5369 and ISO 15883 applicable parts.

5.11 Device faults

In the event of a fault or malfunction with the device during operation, abort the cycle by switching off the Power button on the control LCD. Once the device is off, isolate the mains power supply and water services. Notify maintenance or service provider of the fault and ensure device is not used until the fault is rectified.

5.12 Fault Indication

'FAULT INDICATED' light is on	The total cycle time exceeds one hour or a fault is detected
'FAULT INDICATED' light flashes on and off	The cycle did not reach the target temperature for the minimum time
'FAULT INDICATED' light alternates bottom row, all, off	Insufficient detergent for previous cycle, follow detergent changing procedure in this manual
'FAULT INDICATED' light cycles clockwise	The cycle did not follow supported order, run cycle again to ensure articles are cleaned and disinfected correctly
'FAULT INDICATED' bottom right LED flashing	Temperature discrepancy between temperature probes
'FAULT INDICATED' top left LED flashing	Disinfection time / temperature not maintained
'FAULT INDICATED' top right LED flashing	Detergent dosage above set point

Check the input hot water temperature if the cycle time exceeds 80 minutes.

PCB Repair

Computer circuits, while robust, are not designed for human fingers etc. to be placed across the pins.

Handle all circuit boards by the edges and do not touch components.

As an added precaution, always touch the metal frame of the Washer Disinfector before removing circuit boards. This allows for any static electricity to discharge to ground rather than through the PCB.

Please Note: Any unauthorised repair work carried out to the circuit boards will void any warranty on these components

Power Supply Check

As the first step of any fault finding, check the power supply to the device and that the water taps are open.

If the fault still exists, remove the front cover of the Washer Disinfector to expose the circuit board and power cable loom.

The next stage of fault finding is to test the computer board power supplies.

1. Check for 240V AC between TB1-4 and TB3-2, TB1-6 and TB3-2. If this is absent then check for open circuit on mains supply.
2. Check for 240V across ST1 mains connection at top right-hand side of main PCB.
3. Check fuse F1 located under ST1 for continuity.
4. Check fuse for 5V DC at the right-hand pin of the 7805-voltage regulator. If no voltage is detected, the main PCB requires service.

If all tests prove correct, then the main PCB has all the correct voltages to operate. The next stage is to test the various sensors and switches which provide input to the main PCB.

PCB Input checks (Please read in conjunction with PCB layout diagram)

Door lock and catch	Remove SK6 on main PCB and test for continuity between the two-pin plug with the door locked and catch locked
High water level	Remove SK3 on main PCB and test for continuity between the top and middle pins
Low water level	Remove SK3 on main PCB and test for continuity between the top and middle pins Check element over temp thermal switch for open circuit. Manual reset
Temperature probe	Remove the temperature probe plug T2 and measure resistance across plug. Refer to Resistance Temperature Chart (refer page 18) for temperature readings
Start button	Remove SK3 on display PCB and test for continuity with the start button pressed. This check will involve the removal of the control panel to gain access to the display PCB which is behind the analogue temperature meter. It is not expected that in the normal sequence of checks that this check will be required

PCB Output check

The circuit board has indication lights to show which output device should be switched on during the cycle as detailed below:

LED 1 Selected time (On bit switch board)

LED 2 Heater 1

LED 3 Heater 2

LED 4 Heater 3

LED 5 Wash / recirc pump

LED 6 Detergent pump

LED 7 Cold Water Solenoid

LED 8 Hot Water Solenoid

LED 9 Drain pump

LED 10 Power to Door Solenoid

LED 11 Selects between open and close

LED 1.1 Door is closed

If the red indication light comes on and no action takes place, test the device separately from the PCB to confirm that it works.

If the pump, motor or solenoid works correctly, then the PCB needs repair

Resistance Temperature Chart

TEMP	THERMISTOR (OHMS)	TEMP	THERMISTOR (OHMS)	TEMP	THERMISTOR (OHMS)
-10.00	107.8E x 10^3	27.00	20.3E x 10^3	64.00	5.2E x 10^3
-9.00	102.0E x 10^3	28.00	19.5E x 10^3	65.00	5.0E x 10^3
-8.00	97.6E x 10^3	29.00	18.7E x 10^3	66.00	4.9E x 10^3
-7.00	92.8E x 10^3	30.00	18.0E x 10^3	67.00	4.7E x 10^3
-6.00	88.4E x 10^3	31.00	17.3E x 10^3	68.00	4.6E x 10^3
-5.00	84.2E x 10^3	32.00	16.6E x 10^3	69.00	4.4E x 10^3
-4.00	80.2E x 10^3	33.00	16.0E x 10^3	70.00	4.3E x 10^3
-3.00	76.4E x 10^3	34.00	15.4E x 10^3	71.00	4.1E x 10^3
-2.00	72.8E x 10^3	35.00	14.8E x 10^3	72.00	4.0E x 10^3
-1.00	63.1E x 10^3	36.00	14.2E x 10^3	73.00	3.9E x 10^3
0.00	66.2E x 10^3	37.00	13.7E x 10^3	74.00	3.8E x 10^3
1.00	63.1E x 10^3	38.00	13.2E x 10^3	75.00	3.7E x 10^3
2.00	60.2E x 10^3	39.00	12.7E x 10^3	76.00	3.5E x 10^3
3.00	57.5E x 10^3	40.00	12.2E x 10^3	77.00	3.4E x 10^3
4.00	54.9E x 10^3	41.00	11.7E x 10^3	78.00	3.3E x 10^3
5.00	52.4E x 10^3	42.00	11.3E x 10^3	79.00	3.2E x 10^3
6.00	50.1E x 10^3	43.00	10.9E x 10^3	80.00	3.1E x 10^3
7.00	47.8E x 10^3	44.00	10.5E x 10^3	81.00	3.0E x 10^3
8.00	45.7E x 10^3	45.00	10.1E x 10^3	82.00	2.9E x 10^3
9.00	43.7E x 10^3	46.00	9.8E x 10^3	83.00	2.9E x 10^3
10.00	41.8E x 10^3	47.00	9.4E x 10^3	84.00	2.8E x 10^3
11.00	40.0E x 10^3	48.00	9.1E x 10^3	85.00	2.7E x 10^3
12.00	38.2E x 10^3	49.00	8.8E x 10^3	86.00	2.6E x 10^3
13.00	36.6E x 10^3	50.00	8.4E x 10^3	87.00	2.5E x 10^3
14.00	35.0E x 10^3	51.00	8.2E x 10^3	88.00	2.5E x 10^3
15.00	33.5E x 10^3	52.00	7.9E x 10^3	89.00	2.4E x 10^3
16.00	32.1E x 10^3	53.00	7.6E x 10^3	90.00	2.3E x 10^3
17.00	30.8E x 10^3	54.00	7.3E x 10^3	91.00	2.3E x 10^3
18.00	29.5E x 10^3	55.00	7.1E x 10^3	92.00	2.2E x 10^3
19.00	28.2E x 10^3	56.00	6.8E x 10^3	93.00	2.1E x 10^3
20.00	27.1E x 10^3	57.00	6.6E x 10^3	94.00	2.1E x 10^3
21.00	26.0E x 10^3	58.00	6.4E x 10^3	95.00	2.0E x 10^3
22.00	24.9E x 10^3	59.00	6.2E x 10^3	96.00	2.0E x 10^3
23.00	23.9E x 10^3	60.00	6.0E x 10^3	97.00	1.9E x 10^3
24.00	22.9E x 10^3	61.00	5.8E x 10^3	98.00	1.8E x 10^3
25.00	22.0E x 10^3	62.00	5.6E x 10^3	99.00	1.8E x 10^3
26.00	21.1E x 10^3	63.00	5.4E x 10^3	100.00	1.7E x 10^3

5.13 Making equipment safe after incomplete operating cycle

If an incomplete cycle has occurred, it is assumed that the load being processed has not been subjected to a complete cycle as per the set process parameters. For this reason, access to the load is restricted and will not be allowed until a full cycle has been completed.

At the end of an incomplete cycle a fault code will display relating to the cause of the incomplete cycle (Please see section 5.12 Fault list for description of fault code). Depending on the nature of the fault an error reset may need to be completed; this can be done by following the instructions below. If the Error is unable to be resolved, or the fault re-occurs after an Error Reset, it is recommended that the device is isolated and service is arranged to correct the fault.

Error Reset – To complete an error reset, turn off the main supply for approximately 10seconds and then back on again.

6.0 Technical Specifications

6.1 Power and Water Consumption

POWER AND WATER CONSUMPTION DATA						
MODEL	**Disinfection Setting**	**Avg Cycles per/Hr**	**Avg Cycle Time min/sec**	**Avg kWh per cycle**	**CW Avg Lt Per cycle**	**HW Avg Lt per cycle**
WDT2.1	80°c x 10min	0.7	41.30	1.480	34	50
	90°c x 1min	0.7	42.48	1.725	34	50
	75°c x 30min	1	58.36	1.508	34	50

Note: Values may change due to operating and supply service conditions.

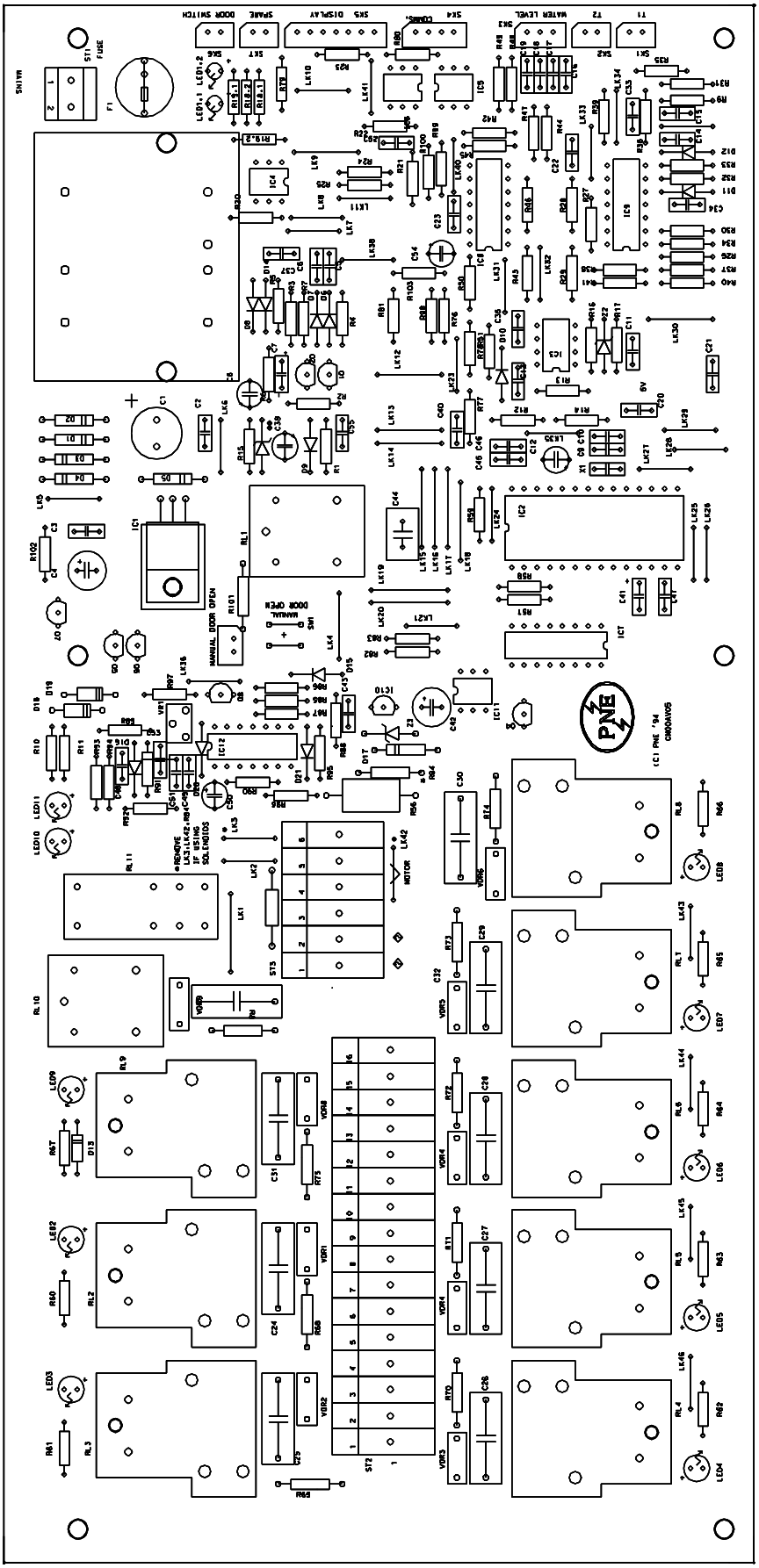
6.2 Device Specifications

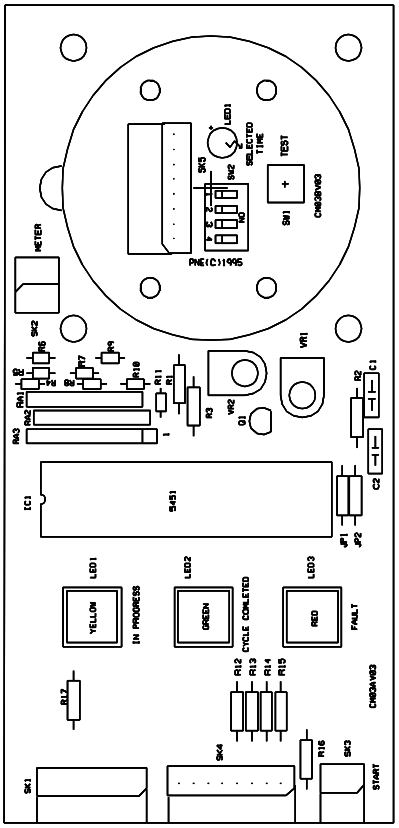
Electrical Rating	Volts	240V	APPROVALS
	Phase / Hz	1 ph / 50 Hz	
	Amps	18 Amps	
Element	Rated Output	3.6 kW	
	Overtemp protection	3 pole Thermal cut-out switch Set point 115°C Manual reset	
Environment Operating Conditions	Temperature	+10°C to +25°C	
	Relative Humidity	+30% to +70%	
ELECTRICAL (Common components)			
Door Lock Solenoid	Pull Action 1.2N	240V 15VA	
Door Micro Switch	V7 SPDT	5A 250V	
Door Proximity Switch	NC, SPST	100VDC 500mA	
Fuse F1: Main pcb	Cylinder type	T315mAL 250V	
PCB HARDWARE			
PCB (Printed Circuit Boards)	Main PCB	CM00MC02	
	Display PCB	CM03AV04	
	Interceptor PCB module	CM11IC03	
Environmental condition			
Environment conditions (Operating)	Location	Indoor Use	
	Altitude	<2000m	
	Temperature	+10°C to +25°C	
	Relative Humidity	+30% to 75%	
	Mains voltage fluctuations	240±10%	
	Overvoltage	Category II	
	Pollution	Degree II	
Wash Chamber			
Loading Configurations	See section 3.0 Loading of this manual for configurations		
Chamber Specifications	Material	1.2mm Stainless	
	Design Life	Minimum of 10,000 cycles	
	Total Chamber Volume	190L	
	Total Usable Chamber Volume	170L	
Disinfection Temperature & Times * Factory set at 80°C – 10 Minutes	WMT.1	58°C – 20 minutes	
	WDT2.1	75°C – 30 minutes 80°C – 10 minutes* 90°C – 1 minute	AS 5369:2023 – Table 6.1 ISO 15883-1:2006 Annex B
Detergent	Malmet specific (5Lt)	Detergent Concentrate Caustic Alkaline	ARTG Class 1
Backflow Prevention	Air Gap (RAG)		AS 2845.2 - 1996
Water Supply Cold	pH	6.5-8.5	WMKA21156

Potable Water (Final Rinse Water)	Chloride	<30mg/L	
	Water Hardness	<2.5mmol/L	
	Water Conductivity	<850 µS/cm	
	Temperature	5 - 25°C	
	Pressure (Static)	40-500kPa	
	Nominal Flow Rate	9L/Min	
Water Supply Hot Potable Water	Temperature	45 – 60°C	WMKA21156
	Pressure (Static)	40 – 500kPa	
	Nominal Flow Rate	9L/Min	
Hot & Cold-water Inlet Valves	Solenoid 240V	GB¾ male connection	WRAS Certified
Tundish End Connection to Waste	Combination S – P Trap	90°C PP	Cert to AS/NZS1260:2002
Hoses – Inlet Valve to Water Tank	s/steel Braided	10mm	WRAS Certified
Hoses – Water Supply to Inlet Valve	s/steel Braided Assy H/C Water	G¾ Hex Nut Each End	Cert to AS/NZS 3499-2006
Operating Water Capacity	Per Fill	18.5 Litres	
CONSTRUCTION MATERIALS			
Materials	Frame	25 x 25 x 1.6 tube SS	
	Wash chamber	304 SS	
	Water Tank	304 SS	
	Door	304 SS	
	External panels	304 SS	
	Fasteners	304/316 SS	
	Thermal insulation chamber and water tank	25mm Glass Wool Blanket	
Principal Heavy Component	Main Wash Pump	11kg	
Environment & Conditions for Transport and Storage.	 Fragile	 Keep away from rain	 Do not stack
	Temperature	-5°C to +50°C	

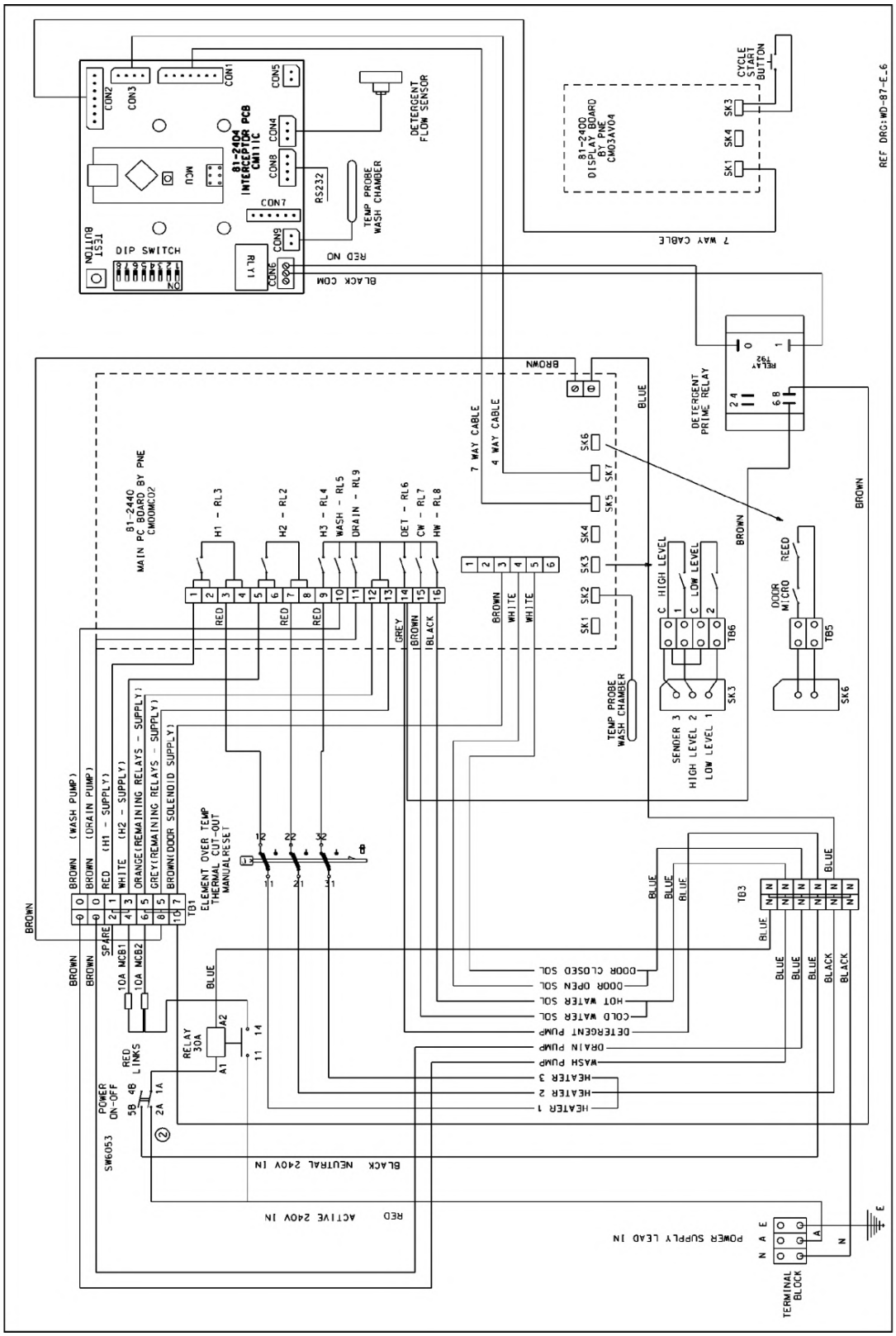
Weights Rounded up to nearest kilogram	**Net**	**Operating**	**Shipping**	**Shipping (Crated)**
	115 kg	143 kg	140 kg	180 kg
Dimensions (W x D x H)	655x850x1030 (mm)		815x980x 1200 (mm)	815x980x 1240 (mm)
Floor Loading at Each Support as viewed from front of unit. * Loadings are a guide only & will vary between installations.	**Front Left**	**Front Right**	**Rear Left**	**Rear Right**
	38kg*	27kg*	30kg*	48kg*

6.3 Printed Circuit Board - Layout Diagram





6.5 Wiring Diagram



Ref Drg: WD-87-E_6

Warranty Statement

This warranty is provided, and operates in addition to, the statutory warranties Malmet (Australia) Pty Ltd ("**Malmet**") provides to any consumer under the Australian Consumer Law (if applicable) or by virtue of any other applicable legislation.

Subject to the following conditions, we provide, from the date of purchase, the following warranty on Malmet devices and spare parts for products manufactured by Malmet and sold in Australia:

- Functional components found within the device to be defective in workmanship or material will be repaired or replaced free of charge subject to the periods of warranty specified in the table below.
- A decision regarding whether the defective components will be repaired or replaced will be determined at the sole discretion of Malmet or its authorised agents or representatives.
- The structural warranty covers any structural components within the device, which fail to perform their intended function due to faulty manufacture or deterioration within the warranty period.
- Parts replaced in devices under warranty are warranted for the balance of the original warranty period for that device.

Malmet Devices	
Device Components	**Parts & Labour**
Structural Guarantee	2 Years from Date of Purchase
All other components	2 Years from Date of Purchase

Malmet Spare Parts
1 Year from Date of Purchase

The installer is responsible for the correct installation, start up and demonstrating the operation of the product. They are also responsible for issuing the relevant certificates of compliance (these may differ from state to state).

CONDITIONS AND EXCLUSIONS

- Device must be installed and commissioned according to Malmet's instructions (outlined in Malmet Operation, Maintenance and Installation Manual) and operated to the purpose it was designed.
- Device must be serviced as instructed in the Operation, Maintenance and Installation Manuals.
- To the extent permitted by law, this warranty shall not cover damage, malfunction or failure resulting from accident, misuse or misapplication, improper or unauthorised repair, neglect or modification or use of unauthorised replacement parts or accessories, inclusive of detergent, or improper voltage. The warranty may be void if the serial number is removed or altered.
- Parts damaged in transit back to Malmet Leeton due to poor packaging could result in warranty claim being rejected in part or in full.
- Any part tampered with or which has been altered by unauthorised repairs and/or modifications will be rejected under a warranty claim to the extent permitted by law (to the extent the Australian Consumer Law applies, Malmet will assess the extent to which the tampering or unauthorised repairs contributed to the failure).
- Reasonable access must be allowed for maintenance. If any additional equipment is needed to provide access to the device, this must be provided (and paid for) by the owner.
- It is the owner's responsibility to provide safe access to the device. Malmet, or any of its authorised service agents, may refuse to perform maintenance or warranty work if access is unsafe, as determined by Malmet or any of its authorised service agents acting reasonably.
- Should a warranty claim be rejected you will be advised in writing with a full explanation of our reasons.
- Malmet have a Warranty Claim Procedure that is fair to our customers and provides an efficient system of replacement and/or repair of faulty parts. If at any time you believe we are not meeting our commitment to you please contact Malmet Head Office via email: info@malmet.com.au

- To the extent permitted by law, no responsibility will be accepted for outside elements including, but not limited to storms, pest and vermin that may cause damage to the device.
- To the extent permitted by law, no responsibility will be accepted for damage incurred as a result of, or incidental to, electrical surges or brown outs or for any other consequential damages.
- If there is no certificate of compliance for plumbing or electrical, Malmet reserves the right to refuse service on non-compliant installations.
- To the extent permitted by law, claims for damage to contents, carpet, ceilings, foundations or any other consequential loss either direct or indirect resulting from, power spikes, incorrect operation, incorrect installation, faulty product or any other cause, are excluded.
- This warranty, and to the extent permitted by law, any warranties owed by Malmet under the Australian Consumer Law or other applicable legislation, are not transferrable and cannot be sold, assigned or transferred in any other way from the purchaser to any other person.
- To the extent permitted by law, unauthorised use of any parts that were not supplied or approved for use in the applicable device by Malmet will result in this warranty and any warranty claims applicable to that device being void.
- Warranty labour (service work) shall not include devices located outside of city metropolitan areas of Melbourne, Sydney, Adelaide, Perth and Brisbane. Costs outside these areas shall be borne by the owner. The owner shall be notified of this prior to the warranty call out.
- Warranty labour (service work) shall be performed during normal business hours (Monday – Friday 7am – 4pm), excluding public holidays.
- Warranty labour (service work) performed outside of normal business hours, shall be charged at Malmet's or its authorised representative or agent's standard after-hour labour rates.
- Warranty relating to spare parts covers parts only and does not include any associated labour costs.

To the extent permitted by law, a charge will be made for work done or a service call made where:

- There is no fault apparent with the device, as determined by Malmet or its authorised representative or agent acting reasonably.
- The defective operation of the device is due to failure of electricity or water supply.
- Defects are caused by neglect, incorrect application, abuse or by accidental damage of the device.
- An unauthorised person has attempted to repair the device.
- Harsh environmental situations including, but not limited to, water quality that may cause the water tank damage cannot be covered under this warranty

HOW TO MAKE A CLAIM UNDER THIS WARRANTY

If you believe there is a defect in a device you have purchased from Malmet, you must notify Malmet in writing of such defect, by sending an email (**Notice of Defect**) to info@malmet.com.au prior to the expiration of the applicable warranty period set out in this warranty.

For the avoidance of doubt, Malmet must receive your Notice of Defect prior to the expiration of the warranty period.

To the extent permitted by law, Malmet will not reimburse you for any expense you incur in claiming or attempting to make a claim for repair or replacement of a component under this warranty.

Please complete details below:

Date Purchased:	**Warranty Expiry Date:**
Sold To:	**For Service Contact:**

PROOF OF PURCHASE

Please retain your proof of purchase (receipt, invoice or commissioning certificate is accepted).

E.&O.E.

In the interest of continued product improvement, Malmet reserves the right to alter specifications without notice.

AUSTRALIAN CONSUMER LAW DISCLAIMER (APPLIES ONLY TO THE EXTENT YOU ARE A 'CONSUMER' WITHIN THE MEANING OF THE AUSTRALIAN CONSUMER LAW):

Malmet goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

Queensland Distributor

EVOCARE AUSTRALIA PTY LIMITED

A.B.N. 98 078 566 604

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